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## TECHNICAL DATA SHEET

# **SIF-TUBE**® Medical Grade PVC Tube

Product code: **0068T** . . . . . (specific identification code)

Compound: **SIFLEX**® SE0068EG Medical Grade PVC Granulate

**NOTE:** Small color differences depend only on the color tone of the PVC resin.  
 This technical information consists of typical product data and should not be used as a specification.

### CHEMICAL SPECIFICATIONS

Eur. Ph. Ed. in force

#### FORMULATION

- Not less than 55% of poly(vinyl chloride)
- Not more than 40% of di(2-ethylhexyl)phthalate
- Not more than 1% of zin octanoate (zinc 2-ethylhexanoate)
- Not more than 1% of calcium stearate or zinc stearate or 1% of a mixture of the two
- Not more than 1% of *N,N'* diacylethylenediamines (in this context acyl means in particular palmitoyl and stearoyl)
- Not more than 10% of one the following epoxidised oils or 10% of a mixture of the two
- Epoxidised soya oil of which the oxiran oxygen content is 6% to 8% and the iodine value is not greater than 6
- Epoxidised linseed oil of which the oxiran oxygen content is not greater than 10% and the iodine value is not greater than 7

#### TEST

- Alkalinity
- Acidity
- UV absorption
- Reducing Substances
- Water extractable substances
- Appearance

#### Limit Value

- 0,5 HCl 0.01 M
- 0,5 NaOH 0.01 M
- 0,30 230/250nm
- 0,15 251/360nm
- 2.0 ml Na<sub>2</sub>S<sub>2</sub>O<sub>3</sub> 0.01 M
- 1.5 mg
- Clear, colourless

#### GENERAL STATEMENT

We hereby confirm that this product meets the requirements of the European Pharmacopoeia of less than 50 ppm for total incidental Heavy Metals and less than 1.0 ppm for Vinyl chloride.

### BIOLOGICAL REACTIVITY

USP XXIV

#### TEST

- Test for Cytotoxicity
- Acute Systemic injection test in the Mouse
- Intracutaneous Injection in the Rabbit
- Implantation Test in the Rabbit
- Hemolysis test
- Bacterial Endotoxins Test (LAL Test)
- Physicochemical tests
- Plastics

#### VALUE

- In Conformity
- In Conformity
- In Conformity
- In Conformity
- In Conformity
- In Conformity
- In Conformity

### PHYSICAL PROPERTIES

The physical properties listed below are referring to the Compound.

#### TEST

- Tensile strength at break
- Elongation at break
- Break at low temperature
- Shore "A" durometer hardness
- Density

#### UNIT MEASURES

- MPa
- %
- °C
- SH"A" (15"/23°C)
- gr/cm<sup>3</sup>

#### VALUE

- 19
- 390
- 25° C
- 84 ± 2
- 1,23 ± 0.02

#### PROCEDURE

- ISO 527
- ISO 527
- ISO 458
- MAL 1-002
- MAL 1-001

Date: 20/10/2009 – revision: 07  
 Date of issued: 20/10/09  
 Signature:

Date of verification: 20/10/09  
 Signature:

Date of approval: 20/10/09  
 Signature:

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